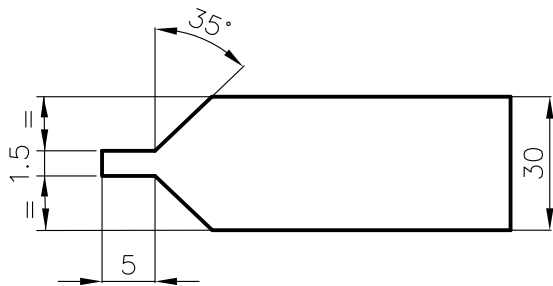
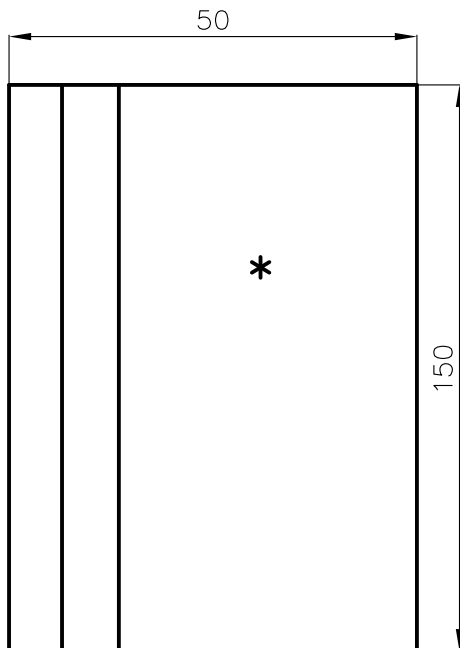


REV	DATE	ALTERED	C.M.KARTHIK
01	21.01.14	APPROVED	P.GANESAN
VARIANT NO.2 IS ADDED. NOTE-2&5 ARE DELETED. NOTE-3 AND FINISHED WT. ARE ALTERED.			
CHANGES THUS MARKED 			



NOTES:

01. * HARD PUNCH "P91"/"GR91" ON ONE SIDE ONLY.
-  02. ~~ALTERNATIVELY CARRIER PLATE SHALL ALSO BE MACHINED FROM SUITABLE PLATE OF SA387GR91CL2 OR SUITABLE FORGING OF SA182F91~~
03. OTHER SUITABLE PIPE/PLATE SIZE OF SA335P91/SA387GR91 IS ALSO ACCEPTABLE.
04. PIPE HAS TO BE CUT INTO SEGMENTS AND THEN MACHINED AS CARRIER PLATE.
-  05. ~~SAFE GUARD THE 5x1.5mm TIP SUITABLY DURING TRANSIT, TRANSPORT, STORAGE, HANDLING, FROM DAMAGE.~~



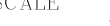
02	PLATE 32X50X150		15 942 158 2000	C		1	431
			SA387GR91				
01	PIPE OD406.4x38		15 958 112 6000	C		1	431
			SA335P91				
VAR NO.	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT.WT.(Kg)	
			MATL. SPECN.			QTY.	



BHARAT HEAVY ELECTRICALS LTD

PIPING CENTRE
CHENNAI 600 017

	NAME	SIGN	DATE
DRN	R.ANANTH		25.03.10
CHD	R.ANANTH		25.03.10
APPD	M.N.VASUDEVAN		25.03.10

DEPT	GRADE OF UNTOL. DIM		SCALE		WEIGHT (KG).	STANDARD		
CODE	C / M / F				1.431			
TITLE					CARD CODE	DRAWING NO.		REV
CARRIER PLATE 30x50x150					U 01	4-80-999-93188		01